

Abstract of the Disclosure

A segment 33 of electric conductors having insulating coats 37 on surfaces thereof is received in each of slots 35 formed in a stator core 32 along its circumferential direction so as to form coil ends by protruding portions of the electric conductors from an end surface of the stator core. A first copying surface curved along a bending direction is formed in a slot opening forming cut of each slot arranged on the end surface of the stator core. A second copying surface curved along the bending direction is formed on a bending member 208 inserted into an area between two groups of coil ends of the two adjacent slots for each pair of slots. Each electric conductor is bent along a successively-curved shape formed out of the first copying surface and the second copying surface.